Configuring GRBL Advanced

The following configuration of GRBL Advanced works with the Laser4DIY low profile XY table and Lightburn:

$0=16 (do not change, this is different from standard GRBL)
$1=50
$2=0
$3=3
$4=0
$5=0
$6=0
$10=0
$11=0.010
$12=0.001
$13=0
$14=0
$20=0
$21=1
$22=1
$23=1
$24=50.000
$25=500.000
$26=250
$27=1.000
$30=1000
$31=0
$32=1
$33=0
$100=400.000
$101=400.000
$102=400.000
$103=10.000
$104=10.000
$110=600.000
$111=600.000
$112=1000.000
$113=10000.000
$114=10000.000
$120=30.000
$121=30.000
$122=30.000
$123=100.000
$124=100.000
$130=160.000
$131=160.000
$132=500.000
$133=360.000
$134=360.000
$140=0.010
$141=0.010
$142=0.010
$143=0.000
$144=0.000

Backlash Config:

$140=(X Backlash [mm])
$141=(Y Backlash [mm])
$142=(Z Backlash [mm])

For a description on how to setup GRBL, see this page: https://github.com/gnea/grbl/wiki/Grbl-v1.1-Configuration
(it's the same for GRBL Advanced)